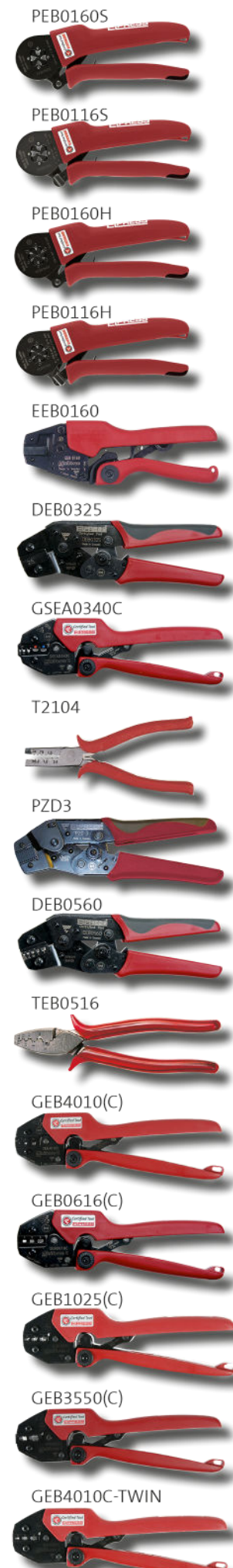


Tooling table for crimping end terminals

Insulated Type			Un-Insulated Type			PEB0160S / H	PEB0116S / H	EEB0160	PZD3	DEB0325	GSEA0340C	T2104	DEB0560	TEB0516	GEB4010(C)	GEB0616 (C)	GEB1025 (C)	GEB3550 (C)	GEB4010C-TWIN				
A	0,14-6	XXX				↑ Automatic setting covering the range 0,14 - 6 mm2	↑ Automatic setting covering the range 0,14 - 16 mm2	↑ Automatic setting covering the range 0,14 - 6 mm2	↑ Automatic setting covering the range 0,5 - 6 mm2	↑ Automatic setting covering the range 0,5 - 2,5 mm2													
A	0,25-6	XXX	B	0,25-5	XXX										•	•							
			B	0,25-7	XXX										•	•							
A	0,34-8	XXX													•	•							
A	0,5-6	XXX	B	0,5-6	XXX										•	•	•	•					
A	0,5-8	XXX	B	0,5-8	XXX										•	•	•	•					
A	0,5-10	XXX													•	•	•	•					
A	0,75-6	XXX	B	0,75-6	XXX										•	•	•	•					
A	0,75-8	XXX	B	0,75-8	XXX										•	•	•	•					
A	0,75-10	XXX	B	0,75-10	XXX										•	•	•	•					
A	0,75-12	XXX								•	•	•	•										
A	1-6	XXX	B	1-6	XXX					•	•	•	•										
A	1-8	XXX	B	1-8	XXX					•	•	•	•										
A	1-10	XXX	B	1-10	XXX					•	•	•	•										
A	1-12	XXX	B	1-12	XXX					•	•	•	•										
A	1,5-8	XXX	B	1,5-7	XXX					•	•	•	•										
A	1,5-10	XXX	B	1,5-10	XXX					•	•	•	•										
A	1,5-18	XXX	B	1,5-12	XXX					•	•	•	•										
A	2,5-8	XXX	B	2,5-7	XXX					•	•	•	•										
			B	2,5-10	XXX					•	•	•	•										
A	2,5-12	XXX	B	2,5-12	XXX					•	•	•	•										
A	2,5-18	XXX	B	2,5-15	XXX					•	•	•	•										
A	4-10	XXX	B	4-9	XXX					•	•	•	•	•									
A	4-12	XXX	B	4-12	XXX					•	•	•	•	•									
A	4-18	XXX								•	•	•	•	•									
			B	6-10	XXX					•	•	•	•	•									
A	6-12	XXX	B	6-12	XXX					•	•	•	•	•									
A	6-18	XXX	B	6-15	XXX					•	•	•	•	•									
A	10-12	XXX	B	10-12	XXX					•	•	•	•	•			•						
			B	10-15	XXX					•	•	•	•	•			•						
A	10-18	XXX	B	10-18	XXX					•	•	•	•	•			•						
A	16-12	XXX	B	16-12	XXX					•	•	•	•	•			•						
			B	16-15	XXX					•	•	•	•	•			•						
A	16-18	XXX	B	16-18	XXX					•	•	•	•	•			•						
			B	25-12	XXX					•	•	•	•	•			•						
A	25-16	XXX	B	25-15	XXX					•	•	•	•	•			•						
			B	25-18	XXX					•	•	•	•	•			•						
			B	25-20	XXX					•	•	•	•	•			•						
A	25-22	XXX	B	25-25	XXX					•	•	•	•	•			•						
A	35-16	XXX	B	35-18	XXX					•	•	•	•	•			•						
A	35-25	XXX	B	35-25	XXX					•	•	•	•	•			•						
A	50-20	XXX	B	50-18	XXX					•	•	•	•	•			•						
A	50-25	XXX								•	•	•	•	•			•						

TWIN-Type					
A	0,5-8	XXX2	↑ Automatic setting covering the range 0,14 - 6 mm2	↑ Automatic setting covering the range 0,14 - 10 mm2	↑ Automatic setting covering the range 0,14 - 4 mm2
A	0,75-8	XXX2			
A	0,75-10	XXX2			
A	1-8	XXX2			
A	1-10	XXX2			
A	1,5-8	XXX2			
A	1,5-12	XXX2			
A	2,5-10	XXX2			
A	2,5-13	XXX2			
A	4-12	XXX2			
A	6-14	XXX2			•
A	10-14	XXX2			•



Tooling table, crimping of pre-insulated terminals

Coloured dots below refer to crimp nest marking on tool



For screw size
M2.5
M3
M4
M5
M3
M3.5
M4
M5
M6
M8
M10
M12
M3
M3
M3.5
M3.5
M3.5
M4
M4
M5
M5
M6
M8
M10
M4
A0514SR
A0819SR
A0819SRK
A0825SFK
A0824SK
A1525SK
A1535SKW
A1515PSK
A1507H
A1507H
A1507FLS5
A1507FLS8
A1505FLS5
A1505FLS8
A1507FLS
A1507FLST
A1503FLSF5
A1503FLSF8
A1505FLSF5
A1505FLSF8
A1507FLSF
A1507FLSH
A0802HA
A0802HO
A1504HA
A1504HO
A2505HA
A2505HO

Width/
thickness, mm
6.3
2.8/0.5
2.8/0.8
4.8/0.5
4.8/0.8
6.3
6.3
7.7
9.5
2.8/0.5
2.8/0.8
4.8/0.5
4.8/0.8
6.3
6.3
Diameter, mm
2
2
4
4
5
5

	DSA0115	DSA0115 DSA0725 GSA0760(C) GSEA0340C GSW0560C T50 and T51	DSA0725 GSA0760(C) GSEA0340C GSW0560C T50 and T51	GSA0760(C) GSW0560C T50 and T51
	0.1 - 0.5 mm ² 0.25 - 0.75 mm ²	0.5 - 1.5 mm ²	1.5 - 2.5 mm ²	4 - 6 mm ²
RINGS				
A0527R	●			
A0532R	●			
A0543R	●			
A0553R	●			
A0832R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A0837R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A0843R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A0853R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1532R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1537R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1543R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1553R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1565R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1585R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1510R	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2532R		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2537R		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2543R		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2553R		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2565R		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2585R		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2510R		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2513R		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4643R				● ● ● ● ● ●
A4653R				● ● ● ● ● ●
A4665R				● ● ● ● ● ●
A4685R				● ● ● ● ● ●
A4610R				● ● ● ● ● ●
A4613R				● ● ● ● ● ●
FORKS				
A0532G	●			
A0832G	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A0837G	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1537GS	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1537GB	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1543G	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1543GB	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1553G	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1565G	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2532G		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2537G		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2537GS		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2543G		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2543GB		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2553G		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2553GB		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2565G		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4643G				● ● ● ● ● ●
A4653G				● ● ● ● ● ●
A4665G				● ● ● ● ● ●
A4685G				● ● ● ● ● ●
A4610G				● ● ● ● ● ●
HOOKS				
A1543K	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2543K		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
PINS				
A0514SR	●			
A0819SR	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A0819SRK	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1519SR	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1519SRK	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4630SR				● ● ● ● ● ●
BLADES				
A0825SFK	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1518SFL	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1529SF	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1529SFN	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1530SFB	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2524SFL		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2529SF		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2529SFN		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2530SFB		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4640SF				● ● ● ● ● ●
A4645SFB				● ● ● ● ● ●
CONNECTORS				
A0824SK	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1525SK	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1535SKW	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1515PSK	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2527SK		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2535SKW		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2517PSK		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4652SK				● ● ● ● ● ●
A4650SKW				● ● ● ● ● ●
A4634PSK				● ● ● ● ● ●
END CONNECTORS				
A2500E			● ● ● ● ● ●	● ● ● ● ● ●
A4600E				● ● ● ● ● ●
TABS				
A1507H	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2507H		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4607H				● ● ● ● ● ●
PUSH-ONS				
A0503FLS5	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A0503FLS8	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1503FLS5	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1503FLS8	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1505FLS5	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1505FLS8	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1507FLS	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1507FLST	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2505FLS5		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2505FLS8		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2507FLS		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2507FLST		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2508FLS		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4607FLS				● ● ● ● ● ●
A4609FLS				● ● ● ● ● ●
A1503FLSF5	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1503FLSF8	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1505FLSF5	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1505FLSF8	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1507FLSF	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2505FLSF5		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2505FLSF8		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2507FLSF		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4607FLSF				● ● ● ● ● ●
with tab	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A1507FLSH	●	● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2507FLSH		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A4605HA				● ● ● ● ● ●
A4605HO				● ● ● ● ● ●
A2505HA		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●
A2505HO		● ● ● ● ● ●	● ● ● ● ● ●	● ● ● ● ● ●



DSA0115



DSA0725



GSA0760C



GSEA0340C



GSW0560C



T50



T51

