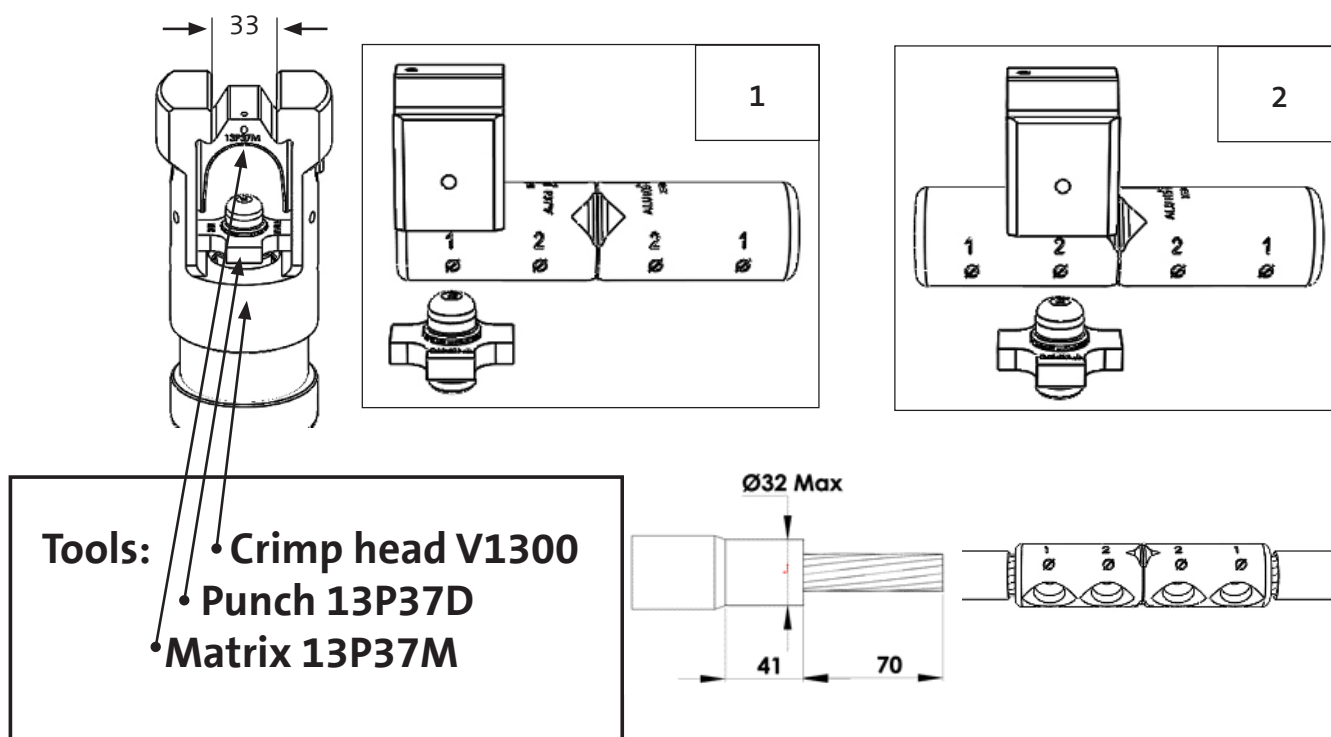


AS300B, AS400B



- Insert the matrix and the punch into the crimp head.
- Place and hold the end of the Al-sleeve at the end in the upper side of the matrix (1).
- Press the start button and run the punch and matrix together to hold gently against the connector.
- Insert the stripped conductor into the connector (can be done earlier).
- Hold the conductor firmly into the connector until the crimp secures the positioning. Check that mark **10** on the Al-sleeve is in the middle of the matrix and punch as the picture [1] show.
- Crimp in one sequence without interruptions.
The punch movement stops when the crimp is finished, then it will retract automatically.
- Before the second crimp, move the other end of the matrix to the middle of the Al-sleeve, there it is a line. Or when mark **20** is in the middle of the matrix and punch as the picture (2) show.
- Crimp in one sequence without interruptions.
The punch movement stops when the crimp is finished, then it will retract automatically.
- Do the same thing on the other side of the Al-sleeve

Attention:

If the crimp is interrupted and finished before the automatic return, the crimp properties are jeopardized and action must be taken.