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Approved by : AM



## **EIPRESS**<sup>®</sup> Technical description PS710

HYDRAUL	
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Pressure range	0-700 bar, default setting for PS710E and PS710R is 630 bar.
Oil flow at 20 bar	0.6 dm³/min. 1.0 dm³ for PS710D.
Oil volyme	1 dm <sup>3</sup>
Oil type	Hydrex MV22 or similar
Dimensions	370x170x280 mm (lxwxh)
Weight	12,4 kg
Battery (PS710E)	Panasonic EY9L82B32, 28.8 V 3,0 Ah Li-ion.
Battery charger (PS710E)	Panasonic quick charger EY0L81 10.8-28.8 V. Charging time: 65 min.
Mains power	85-276 V AC 50/60 Hz
Ambient temperature	-15° C - +40° C
Protection	IP54
No of crimps/charging	120 pcs of Cu terminals 150mm <sup>2</sup>
Sound level	Max 73 db(A)
Control handle	Attendance button/Start function Reset button/Stop function (red colured)
Others	Elpress PS710 Analyzer software for crimp process control. USB connection to PC, cable included in software kit. CAN bus system with PS710D and CS2500.
CE requirements met	Machine safety 2006/42/EU Electro magnetic compatibility 2014/30/EU Low voltage directive 2014/35/EU ROHS 2011/65/EU WEEE 2012/19/EU





## **DESCRIPTION OF FUNCTIONS**

When the pump has been switched on, the stop button on the handle or the foot pedal has to be activated once before the pump is ready to be used. By pressing the start button the pump motor starts and oil flows into the crimp tool cylinder.

The pump continues to work until it reaches 630 bar, the system will automatically unload and tool will retract. A crimp cycle can be interrupted by releasing the start button and restarted again by pushing the start button. A crimp cycle can be ended by pushing the stop button at any time and the tools will retract. The stop button has functional priority to the start button.

In the electronic control system for PS710E and PS710D every crimp characteristic as well as the crimp Id No is recorded and saved. All the crimps can be analyzed afterwards or on-line in real time by using the Elpress Analyzer software.

Several error messages in the display can facilitate troubleshooting

Stop button stuck	Signal cable not connected or damaged
Battery low	Charge or change battery
Motor temp high	Improve air ventilation around pump
Log memory full	Use "Clear logs" in main menu
High motor current	Contact Elpress
Time for service	Time for preventive mainenance

PS710R is made without electronic control system but have the same functions regarding start/stop buttons.

Turn the power on the pump and just press the start button to get the pump working.

ACCESSORIES

Hydraulic hose, with or without spiral cable 2.5m or 5m, ERGO or ERGOCOM PS710EBP battery PS710EBC charger (For Eu and China + USA) PS710FCU foot control unit PS710 Analyzer software Strap Mains cable (For EU, China, USA)

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